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**APPLICATION FOR LETTERS PATENT
OF THE UNITED STATES**

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**TITLE OF INVENTION: TEMPERATURE CORRECTION METHOD AND
SUBSYSTEM FOR AUTOMOTIVE
EVAPORATIVE LEAK DETECTION
SYSTEMS**

**TO WHOM IT MAY CONCERN, THE FOLLOWING IS
A SPECIFICATION OF THE AFORESAID INVENTION**

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TEMPERATURE CORRECTION METHOD AND SUBSYSTEM FOR AUTOMOTIVE EVAPORATIVE LEAK DETECTION SYSTEMS

This application claims the benefit of the October 2, 1997 filing date of
5 provisional application number 60/060,858.

Field of the Invention

The present invention relates, in general, to automotive fuel leak
10 detection methods and systems and, in particular, to a temperature correction
approach to automotive evaporative fuel leak detection.

Background of the Invention

15 Automotive leak detection systems can use either positive or negative
pressure differentials, relative to atmosphere, to check for a leak. Pressure
change over a given period of time is monitored and correction is made for
pressure changes resulting from gasoline fuel vapor.

20 It has been established that the ability of a leak detection system to
successfully indicate a small leak in a large volume is directly dependent on
the stability or conditioning of the tank and its contents. Reliable leak
detection can be achieved only when the system is stable. The following
conditions are required:

- 25
- a) Uniform pressure throughout the system being leak-checked;
 - b) No fuel movement in the gas tank (which may results in
pressure fluctuations);
 - and
 - 30 c) No change in volume resulting from flexure of the gas tank or
other factors.

Conditions a), b), and c) can be stabilized by holding the system being leak-checked at a fixed pressure level for a sufficient period of time and measuring the decay in pressure from this level in order to detect a leak and establish its size.

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Summary of the Invention

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The method and sensor or subsystem according to the present invention provide a solution to the problems ^{outlined} ~~outlined~~ above. In particular, an embodiment of one aspect of the present invention provides a method for making temperature-compensated pressure readings in an automotive evaporative leak detection system having a tank with a vapor pressure having a value that is known at a first point in time. According to this method, a first temperature of the vapor is measured at substantially the first point in time and is again measured at a second point in time. Then a temperature-compensated pressure is computed based on the pressure at the first point in time and the two temperature measurements.

According to another aspect of the present invention, the resulting temperature-compensated pressure can be compared with a pressure measured at the second point in time to provide a basis for inferring the existence of a leak.

An embodiment of another aspect of the present invention is a sensor subsystem for use in an automotive evaporative leak detection system in order to compensate for the effects on pressure measurement of changes in the temperature of the fuel tank vapor. The sensor subsystem includes a pressure sensor in fluid communication with the fuel tank vapor, a temperature sensor in thermal contact with the fuel tank vapor, a processor in electrical communication with the pressure sensor and with the temperature sensor and logic implemented by the processor for computing a temperature-

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compensated pressure based on pressure and temperature measurements made by the pressure and temperature sensors.

Brief Description of the Drawings

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Figure 1 shows, in schematic form, an automotive evaporative leak detection system in the context of an automotive fuel system, the automotive leak detection system including an embodiment of a temperature correction sensor or subsystem according to the present invention.

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Figure 2 shows, in flowchart form, an embodiment of a method for temperature correction, according to the present invention, in an automotive evaporative leak detection system.

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Detailed Description

We have discovered that, in addition to items a), b), and c) set forth in the Background section above, another condition that affects the stability of fuel tank contents and the accuracy of a leak detection system is thermal upset of the vapor in the tank. If the temperature of the vapor in the gas tank above the fuel is stabilized (i.e., does not undergo a change), a more reliable leak detection test can be conducted.

Changes in gas tank vapor temperature prove less easy to stabilize than pressure. A vehicle can, for example, be refueled with warmer than ambient fuel. A vacuum leak test performed after refueling under this condition would falsely indicate the existence of a leak. The cool air in the gas tank would be heated by incoming fuel and cause the vacuum level to decay, making it appear as though there were a diminution of mass in the tank. A leak is likely to be falsely detected any time heat is added to the fuel tank. If system pressure were elevated in order to check for a leak under a positive pressure leak test, and a pressure decay were then measured as an

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indicia of leakage, the measured leakage would be reduced because the vapor pressure would be higher than it otherwise would. Moreover, measured pressure would also decline as the vapor eventually cools back down to ambient pressure. A long stabilization period would be necessary to reach the stable conditions required for an accurate leak detection test.

The need for a long stabilization period as a precondition to an accurate leak detection test result would be commercially disadvantageous. A disadvantageously long stabilization period can be compensated for and eliminated, according to the present invention, by conducting the leak detection test with appropriate temperature compensation even before the temperature of the vapor in the gas tank has stabilized. More particularly, a detection approach according to the present invention uses a sensor or sensor subsystem that is able to either:

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1) Provide information on the rate of change of temperature as well as tank vapor pressure level, and correct or compensate for the change in temperature relative to an earlier-measured temperature reference; or

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2) Provide tank pressure level information corrected (e.g., within the sensor to a constant temperature reference), the result being available for comparison with other measured pressure to conduct a leak-detection test.

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In order to obtain the data required for option 1), two separate values must be determined (tank temperature rate of change and tank pressure) to carry out the leak detection test. These values can be obtained by two separate sensors in the tank, or a single sensor configured to provide both values.

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Alternatively, if tank pressure is to be corrected in accordance with option 2), then a single value is required. This single value can be obtained

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by a new "Cp" sensor (compensated or corrected pressure sensor or sensor subsystem) configured to provide a corrected pressure.

To obtain this corrected pressure, P_c , the reasonable assumption is
5 made that the vapor in the tank obeys the ideal gas law, or:

$$PV = nRT$$

where:

P = pressure;

10 V = volume;

n = mass;

R = gas constant; and

T = temperature.

15 This expression demonstrates that the pressure of the vapor trapped in the tank will increase as the vapor warms, and decrease as it cools. This decay can be misinterpreted as leakage. The Cp sensor or sensor subsystem, according to the present invention, cancels the effect of a temperature change in the constant volume gas tank. To effectuate such
20 cancellation, the pressure and temperature are measured at two points in time. Assuming zero or very small changes in n , given that the system is sealed, the ideal gas law can be expressed as:

$$P_1V_1/RT_1 = P_2V_2/RT_2$$

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Since volume, V , and gas constant, R , are reasonably assumed to be constant, this expression can be rewritten as:

$$P_2 = P_1(T_2/T_1).$$

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This relation implies that pressure will increase from P_1 to P_2 if the temperature increases from T_1 to T_2 in the sealed system.

To express this temperature-compensated or -corrected pressure, the
5 final output, P_c , of the Cp sensor or sensor subsystem will be:

$$P_c = P_1 - (P_2 - P_1)$$

where P_c is the corrected pressure output. Substituting for P_2 , we obtain:

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$$P_c = P_1 - (P_1(T_2/T_1) - P_1).$$

More simply, P_c can be rewritten as follows:

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$$P_c = P_1(2 - T_2/T_1).$$

As an example using a positive pressure test using the Cp sensor or
sensor subsystem to generate a temperature-compensated or -corrected
pressure output, the measured pressure decay determined by a comparison
20 between P_c and P_2 (the pressure measured at the second point in time) will
be a function only of system leakage. If the temperature-compensated or -
corrected pressure, P_c , is greater than the actual, nominal pressure measured
at the second point in time (i.e., when T_2 was measured), then there must
have been detectable leakage from the system. If P_c is not greater than the
25 nominal pressure measured at T_2 , no leak is detected. The leak detection
system employing a sensor or subsystem according to the present invention
will reach an accurate result more quickly than a conventional system, since
time will not be wasted waiting for the system to stabilize. The Cp sensor or
subsystem allows for leakage measurement to take place in what was
30 previously considered an unstable system.

Figure 1 shows an automotive evaporative leak detection system (vacuum) using a tank pressure sensor 120 that is able to provide the values required for leak detection in accordance with options 1) and 2) above. The tank pressure/temperature sensor 120 should be directly mounted onto the gas tank 110, or integrated into the rollover valve 112 mounted on the tank 110.

Gas tank 110, as depicted in Figure 1, is coupled in fluid communication to charcoal canister 114 and to the normally closed canister purge valve 115. The charcoal canister 114 is in communication via the normally open canister vent solenoid valve 116 to filter 117. The normally closed canister purge valve 115 is coupled to manifold (intake) 118. The illustrated embodiment of the sensor or subsystem 120 according to the present invention incorporates a pressure sensor, temperature sensor and processor, memory and clock, such components all being selectable from suitable, commercially available products. The pressure and temperature sensors are coupled to the processor such that the processor can read their output values. The processor can either include the necessary memory or clock or be coupled to suitable circuits that implement those functions. The output of the sensor, in the form of a temperature-compensated pressure value, as well as the nominal pressure (i.e., P_2), are transmitted to processor 122, where a check is made to determine whether a leak has occurred. That comparison, alternatively, could be made by the processor in sensor 120.

In an alternative embodiment of the present invention, the sensor or subsystem 120 includes pressure and temperature sensing devices electronically coupled to a separate processor 122 to which is also coupled (or which itself includes) memory and a clock. Both this and the previously described embodiments are functionally equivalent in terms of providing a temperature-compensated pressure reading and a nominal pressure reading,

which can be compared, and which comparison can support an inference as to whether or not a leak condition exists.

Figure 2 provides a flowchart 200 setting forth steps in an embodiment of the method according to the present invention. These steps can be implemented by any processor suitable for use in automotive evaporative leak detection systems, provided that the processor: (1) have or have access to a timer or clock; (2) be configured to receive and process signals emanating, either directly or indirectly from a fuel vapor pressure sensor; (3) be configured to receive and process signals emanating either directly or indirectly from a fuel vapor temperature sensor; (4) be configured to send signals to activate a pump for increasing the pressure of the fuel vapor; (5) have, or have access to memory for retrievably storing logic for implementing the steps of the method according to the present invention; and (6) have, or have access to, memory for retrievably storing all data associated with carrying out the steps of the method according to the present invention.

After initiation, at step 202 (during which any required initialization may occur), the processor directs pump 119 at step 204, to run until the pressure sensed by the pressure sensor equals a preselected target pressure P_1 . (Alternatively, to conduct a vacuum leak detection test, the processor would direct the system to evacuate to a negative pressure via actuation of normally closed canister purge valve 115). The processor therefore should sample the pressure reading with sufficient frequency such that it can turn off the pump 119 (or close valve 115) before the target pressure P_1 has been significantly exceeded.

At step 206, which should occur very close in time to step 204, the processor samples, and in the memory records, the fuel vapor temperature signal, T_1 , generated by the temperature sensor. The processor, at step 208, then waits a preselected period of time (e.g., between 10 and 30 seconds).

When the desired amount of time has elapsed, the processor, at step 210, samples and records in memory the fuel vapor temperature signal, T_2 , as well as fuel vapor pressure, P_2 .

5 The processor, at step 212, then computes an estimated temperature-compensated or corrected pressure, P_c , compensating for the contribution to the pressure change from P_1 to P_2 attributable to any temperature change ($T_2 - T_1$).

10 In an embodiment of the present invention, the temperature-compensated or corrected pressure, P_c , is computed according to the relation:

$$P_c = P_1 (2 - T_2/T_1)$$

15 and the result is stored in memory. Finally, at step 214, the temperature-compensated pressure, P_c , is compared by the processor with the nominal pressure P_2 . If P_2 is less than P_c , then fuel must have escaped from the tank, indicating a leak, 216. If, on the other hand, P_2 is not less than P_c , then there is no basis for concluding that a leak has been detected, 218.

20 The foregoing description has set forth how the objects of the present invention can be fully and effectively accomplished. The embodiments shown and described for purposes of illustrating the structural and functional principles of the present invention, as well as illustrating the methods of
25 employing the preferred embodiments, are subject to change without departing from such principles. Therefore, this invention includes all modifications encompassed within the spirit of the following claims.